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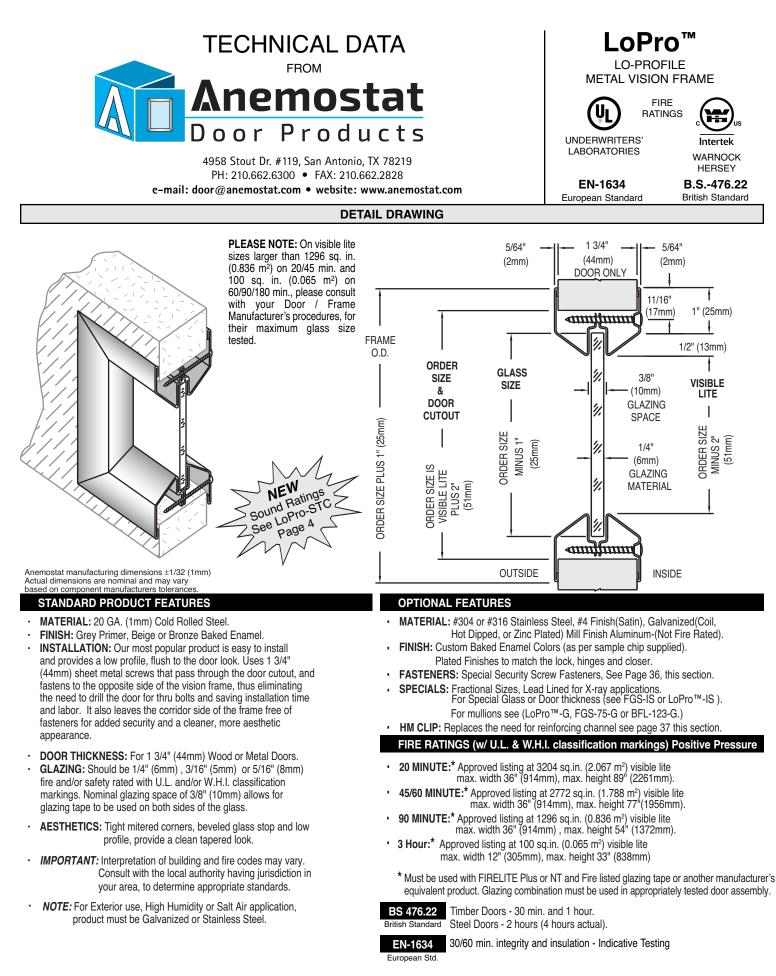
FOR

# METAL VISION FRAMES

4958 Stout Dr. #119, San Antonio, TX 78219 PH: 210.662.6300 • FAX: 210.662.2828 e-mail: door@anemostat.com • website: www.anemostat.com

#### DETAIL DRAWING

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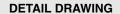


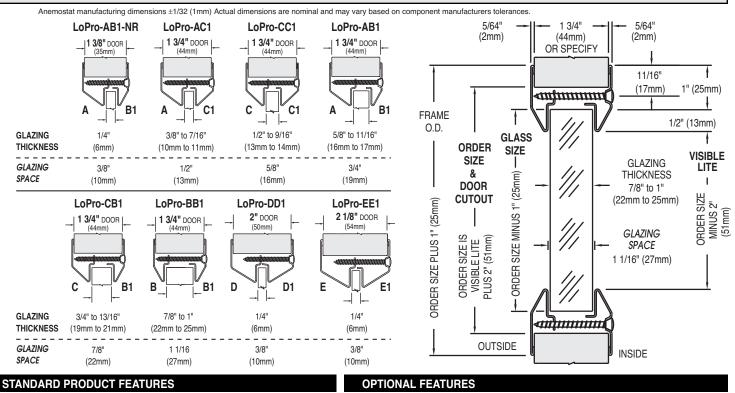
Job Name & Location	Submitted by



LoPro<sup>™</sup>-IS Style LO-PROFILE METAL VISION FRAME FOR SPECIAL GLASS OR DOOR THICKNESS UNDERWRITERS' LABORATORIES EN-1634 European Standard British Standard

PH: 210.662.6300 • FAX: 210.662.2828 e-mail: door@anemostat.com • website: www.anemostat.com





- · MATERIAL: 20 GA. (1mm) Cold Rolled Steel.
- FINISH: Gray Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: Uses 1 3/4" (44mm) sheet metal screws that pass through the door cutout, and fastens to the opposite side of the vision frame, saving installation time and labor. It also leaves the corridor side free of fasteners for added security and a cleaner, more aesthetic appearance.
- DOOR THICKNESS: 1 3/4" (44mm) is standard. Door thickness can vary based on Glazing Material thickness used, please consult factory.
   2" (50mm) or 2 1/8" (54mm) are available with 1/4" (6mm) glazing material.
- AESTHETICS: Tight mitered corners, beveled glass stop and a low profile to provide a clean, tapered look.
- **GLAZING:** Glazing Space will vary based on Glazing Material and will determine thickness of Glazing Tape used. Glazing Material should be fire and safety rated for use as a door lite with U.L. and/or W.H.I. markings when used in a fire rated assembly.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.
- ATTENTION: On visible lite sizes larger than 1296 sq. in. (0.836 m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065 m<sup>2</sup>) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Coil, Hot Dipped, or Zinc Plated) Mill Finish Aluminum (Not Fire Rated).
- FINISH: Custom Baked Enamel Colors(as per sample chip supplied). Plated finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners. See page 36, this section.
- SPECIALS: Fractional sizes. For mullions see LoPro<sup>™</sup>-IS-G or FGS-IS-G
- HM-CLIPS: Replaces the need for reinforcing channels in the door cutout, see pg. 37

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20/45/60/90 MINUTE:\* Approved listing at 1080 sq. in. (0.697 m<sup>2</sup>) visible lite. max. width 36" (914mm), max. height 36" (914mm).
- \*Must be used with 7/8" (23mm) or 1-1/16" (27mm) Pyrostop and fire listed glazing tape, and be used in an appropriately tested door assembly.
- 20 MINUTE:\*\* Approved listing at 3204 sq. in. (2.067 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 89" (2261mm).
- 45/60 MINUTE:\*\* Approved listing at 2772 sq. in. (1.788 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 77" (1956mm).
- 90 MINUTE:\*\* Approved listing at 1296 sq. in. (0.836 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 54" (1372mm).
- 3 HOUR:\*\* Approved listing at 100 sq. in. (0.065 m<sup>2</sup>) visible lite. max. w 12" (305mm), max. h 33" (838mm).
- \*\*Must be used with FIRELITE IGU 1" (25mm) Cat II or FIRELITE Plus and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

BS 476.22 Timber Doors - 30 min. and 1 hour. Steel Doors - 2 hours (4 hours actual). British Standard

	EN-1634 30/60 min. integrity and insulation - Indicative Testing European Std.
Job Name & Location	Submitted by

JULY 2012 METAL VISION FRAMES PAGE 2

# TECHNICAL DATA FROM Anemostat Door Products

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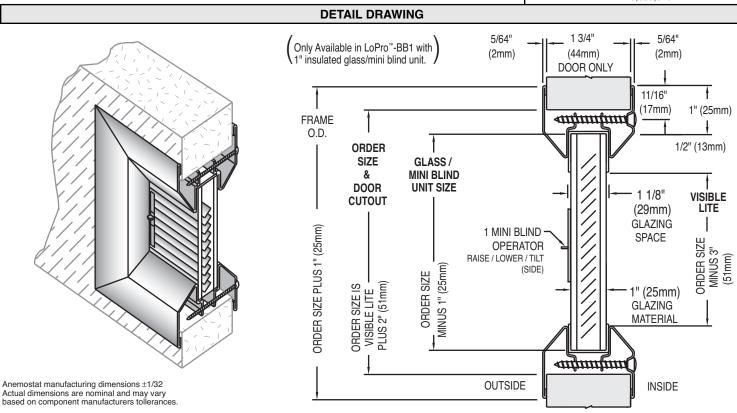


INTERNAL MINI-BLIND GLASS UNIT

NOT FIRE RATED

CATEGORY II IMPACT/SAFETY RATED

MINI-BLIND UNIT PATENT # 5,699,845



#### STANDARD PRODUCT FEATURES

- MATERIAL: 20 GA. (1mm) Cold Rolled Steel Vision Frame.
- MINI-BLIND: Available in white only. Internal Mini-Blind with nylon cord, adjustable painted aluminum blades, sealed in clear tempered glass, 1" overall thickness. Blind will raise, lower and tilt. Adds privacy and security.
- SIZES AVAILABLE: 9"x37" 9"x65" 15"x65" 21"x37" (Door Cutout Size) (229 x 940mm) (229 x 1651mm) (381 x 1651mm) (533 x 940mm)
  - 8"x65" 21"x65" 23"x37" 23"x49" 23"x65" (203 x 1651mm) (533 x 1651mm) (584 x 940mm) (584 x 1245mm) (584 x 1651mm) (tilt only)
  - Custom sizes not available.
- FINISH: Vision Frame: Grey Primer, Beige or Bronze Enamel.
- INSTALLATION: This product is easy to install and provides a low profile, flush to the door look. Uses 1 3/4" (44mm) sheet metal screws that pass through the door cutout, and fastens to the opposite side of the vision frame, saving installation time and labor. It also leaves the corridor side of the frame free of fasteners for added security and a cleaner, more aesthetic appearance.
- · DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal doors.
- AESTHETICS: Tight mitered corners, beveled glass stop and low profile, provide a clean tapered look.
- USES: Hospitals, Judicial and Police Facilities, Board Rooms, Offices or anywhere flexible privacy is required.

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Coil, Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners available, see page 36 this section.

#### FIRE RATINGS

LoPro<sup>™</sup>-BB1-MB is not fire rated.

#### **IMPACT / SAFETY RATINGS**

Meets ANSI Z97.1 and CPSC 16CFR1201 (Cat. I and II)

#### CONFORMS TO THE FOLLOWING

- ASTM C 1036
- ASTM C 1048
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.

Job Name & Location	Submitted by



Lo-Pro BB1

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DOOR

**FIRE / SAFETY RATED** 

SAFETY RATED ONLY

1" (25mm) Laminated IGU

1" (25mm) Tempered IGU

1" (25mm) FireLite Plus IGU

7/8" (23mm) Pyrostop 60-101

LoPro<sup>™</sup>-STC

LO-PROFILE STC RATED METAL VISION FRAME ASSEMBLY

FIRE RATINGS WHERE APPLICABLE



■) Sound

Transmission

Class

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#### **DETAIL DRAWING**

GLAZING

SOUND

TAPE

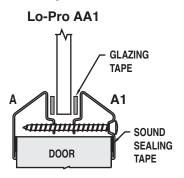
SEALING

TAPE

**B1** 

**PLEASE NOTE:** LoPro-STC must be purchased as a complete assembly (LoPro Vision Panel, Glass and Glazing Tape) in order to conform with STC Testing achieved.

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FIRE / SAFETY RATED 1/4" (6mm) SAFE-Wire 3/16" (5mm) FireLite NT 5/16" (8mm) FireLite Plus

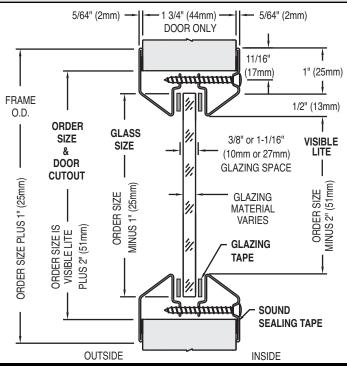
Anemostat manufacturing dimensions  $\pm 1/32$ Actual dimensions are nominal and may vary based on component manufacturers tolerances

#### STANDARD PRODUCT FEATURES

- MATERIAL: 20 GA. (1mm) Cold Rolled Steel.
- · FINISH: Grey Primer, Beige or Bronze Baked Enamel.

**CAUTION:** Sound Sealing Tape should not be exposed to a heat treating process from post factory applied finishes, such as powder coating.

- INSTALLATION: Our most popular product is easy to install and provides a low profile, flush to the door look. Uses 1 3/4" (44mm) sheet metal screws that pass through the door cutout, and fastens to the opposite side of the vision frame. Vision frame comes with sound sealing tape applied to the underside perimeter of both frame sides.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Glass is supplied with GT Glazing Tape for both sides
- AESTHETICS: Tight mitered corners, beveled glass stop and low profile, provide a clean tapered look.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.



#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish (Satin), Galvanized (Coil, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Fractional Sizes
- HM CLIP: Replaces the need for reinforcing channel
  - in the door cutout, see page 37 this section.

FIRE RATINGS (w/ U.L. classification markings) Positive Pressure

See appropriate Glazing Product Tech Data page

#### SOUND RATINGS

- LoPro-STC with 1/4" (6mm) SAFE-Wire:\* STC 38
  LoPro-STC with 3/16" (5mm) FireLite NT:\* STC 35
  LoPro-STC with 5/16" (8mm) FireLite Plus:\* STC 38
- LoPro-STC with 1" (25mm) FireLite Plus IGU:\*
  STC 42
- LoPro-STC with 7/8" (23mm) Pyrostop 60-101 23mm:\* STC 41
- LoPro-STC with 1" (25mm) Laminated IGU:
- LoPro-STC with 1" (25mm) Tempered IGU:
- TESTED SIZE: 24" X 36" (610 X 914mm) CUTOUT / ASSEMBLY
- TESTED IN ACCORDANCE WITH: ASTM E90-09 and ASTM E2235-04. STC measurements determined in accordance with ASTM E413-04. Testing conducted at Western Electro - Acoustic Laboratory, Santa Clarita, CA.
  - \* Fire Rated see Glazing Section for ratings and maximum allowable sizes

Job Name & Location	Submitted by	
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STC - 42 (Safety Rated Only)

STC - 35 (Safety Rated Only)



# WoodPro™

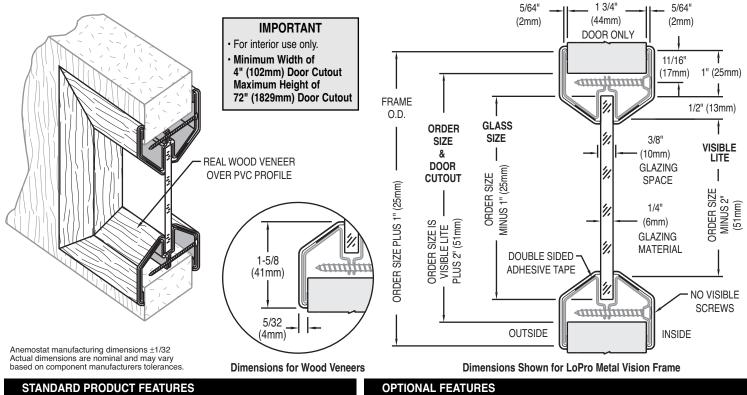
LO-PROFILE METAL VISION FRAME WITH WOOD VENEER PATENT PENDING

FIRE RATED BY UNDERWRITERS' LABORATORIES

**BSEN 1634-1** 

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#### **DETAIL DRAWING**



- MATERIAL: Frame: 20 GA. (1mm) Cold Rolled Steel (LoPro Vision Frame). Wood Veneer: PVC and Wood Veneer
- FINISH: Unfinished Red Oak, Maple, or Mahogany over Beige Enamel LoPro.
- **INSTALLATION:** WoodPro is easy to install and provides a low profile, flush to the door real wood finish. Uses 1 3/4" (44mm) sheet metal screws that pass through the door cutout, and fastens to the opposite side of the vision frame. The formed wood veneers are pre-mitered with self-adhesive tape for ease of installation. Wood putty or putty stick may be required at miters to fill any small gaps.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood Doors.
- AESTHETICS: Tight mitered corners, beveled glass stop and a low profile to provide a clean, tapered look. Veneers are unfinished real wood. No Visible Screws after installation.
- GLAZING: Glazing Space will vary based on Glazing Material and will determine thickness of Glazing Tape used. Glazing Material should be fire and safety rated for use as a door lite with U.L. markings when used in a fire rated assembly.
- **IMPORTANT:** Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.

SPECIALS: Veneers sold separately for use on existing LoPros. Consult Factory (Requires a compound miter cut by installer.)

#### FIRE RATINGS (w/ U.L. classification markings) Positive Pressure

- 20 MINUTE: Approved listing at 2520\* sq. in. (1.626 m<sup>2</sup>) visible lite. max. width 36" (914mm), max. height 70" (1778mm).
- 45/60 MINUTE: Approved listing at 2520\* sq. in. (1.626 m<sup>2</sup>) visible lite. max. width 36" (914mm), max. height 70" (1778mm).
- 90 MINUTE: Approved listing at 1296\* sq. in. (0.836 m<sup>2</sup>) visible lite. max. width 36" (914mm), max. height 54" (1372mm).

\*Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

#### BSEN-1634-1: 2008

- 30 MINUTE: Approved listing Tested Size 16" (410mm) x 28" (711mm)
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836 m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065 m<sup>2</sup>) on 60/90 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.

Job Name & Location Submitted by		
		(



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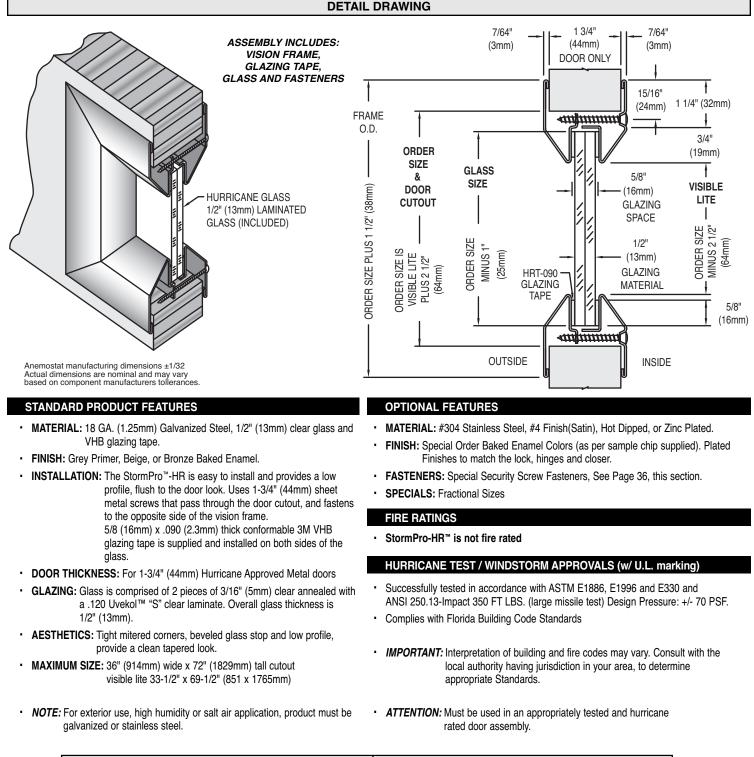
StormPro-HR<sup>™</sup>

LO-PROFILE HURRICANE RATED METAL VISION FRAME ASSEMBLY

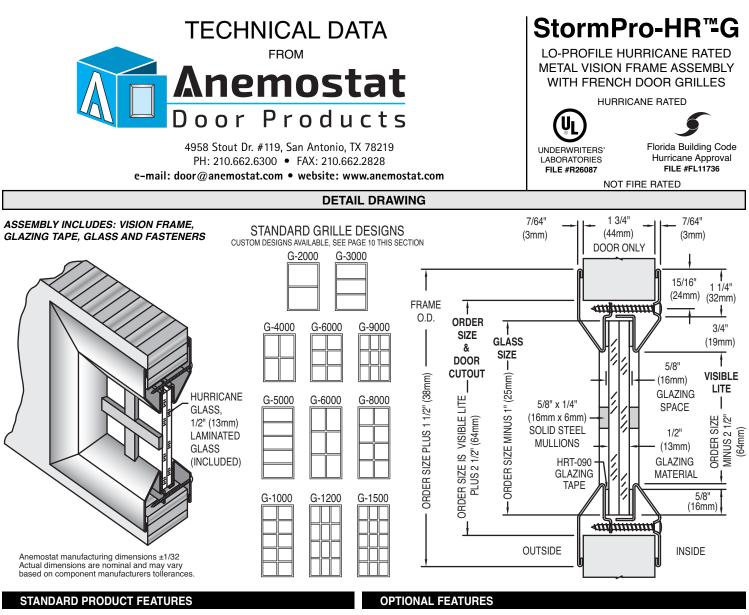
HURRICANE RATED



Florida Building Code Hurricane Approval FILE #FL11736



Job Name & Location Submitted by			
For Most Current Info, Consult Factory or che	eck our website, <b>www.anemostat.com</b>	METAL VISION	MAY 2014 FRAMES PAGE 6



- MATERIAL: 18 GA. (1.25mm) Galvanized Steel Zinc Plated. 1/2" (13mm) Clear Glass and VHB Glazing Tape.
- · FINISH: Grey Primer, Beige, or Bronze Baked Enamel.
- INSTALLATION: The StormPro-HR<sup>™</sup>-G is easy to install and provides a low profile, flush to the door look. Uses 1-3/4" (44mm) sheet metal screws that pass through the door cutout, and fastens to the opposite side of the vision frame. 5/8 (16mm) x .090 (2.3mm) thick conformable 3M VHB glazing tape is supplied and installed on both sides of the glass.
- DOOR THICKNESS: For 1-3/4" (44mm) Hurricane Approved Metal doors
  - **GLAZING:** Glass is comprised of 2 pieces of 3/16" (5mm) clear annealed with a .120 Uvekol<sup>™</sup> "S" clear laminate. Overall glass thickness is 1/2" (13mm).
- AESTHETICS: Tight mitered corners, beveled glass stop and low profile, provide a clean tapered look.
- MULLIONS: Mullions are 5/8" x 1/4" (16 x 6mm) solid steel material fully welded to the frame and to all intersecting points of the mullion design, and ground smooth.
- MAXIMUM SIZE: 36" (914mm) wide x 72" (1829mm) tall cutout visible lite 33-1/2" x 69-1/2" (851 x 1765mm)
- NOTE: For exterior use, high humidity or salt air application, product must be galvanized or stainless steel.

- FINISH: Special Order Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Fractional Sizes.

#### FIRE RATINGS

StormPro-HR<sup>™</sup> is not fire rated

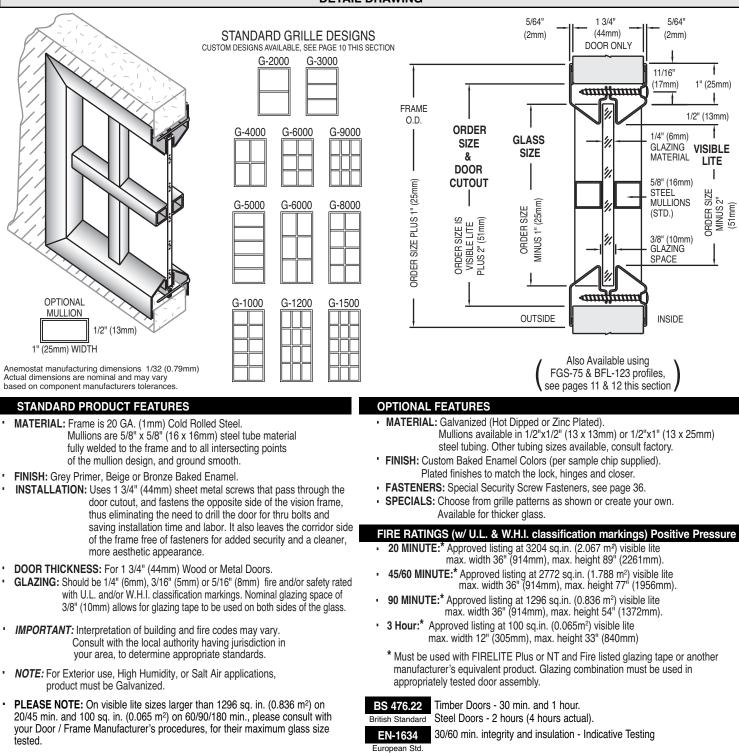
#### HURRICANE TEST / WINDSTORM APPROVALS (w/ U.L. marking)

- Successfully tested in accordance with ASTM E1886, E1996 and E330 and ANSI 250.13-Impact 350 FT LBS. (large missile test) Design Pressure: +/- 70 PSF.
- Complies with Florida Building Code Standards
- **IMPORTANT:** Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate Standards.
- **ATTENTION:** Must be used in an appropriately tested and hurricane rated door assembly.

Job Name & Location	Submitted by		
			MAY 2014
For Most Current Info, Consult Factory or check our website, www.anemostat.com			FRAMES PAGE 7



#### **DETAIL DRAWING**



Job Name & Location	Submitted by

MAY 2014 METAL VISION FRAMES PAGE 8

LoPro<sup>™</sup>-G

FRENCH DOOR LO-PROFILE

METAL VISION FRAME

UNDERWRITERS

LABORATORIES

EN-1634

European Standard

FIRE BATINGS

WARNOCK

HERSEY

B.S.-476.22

British Standard

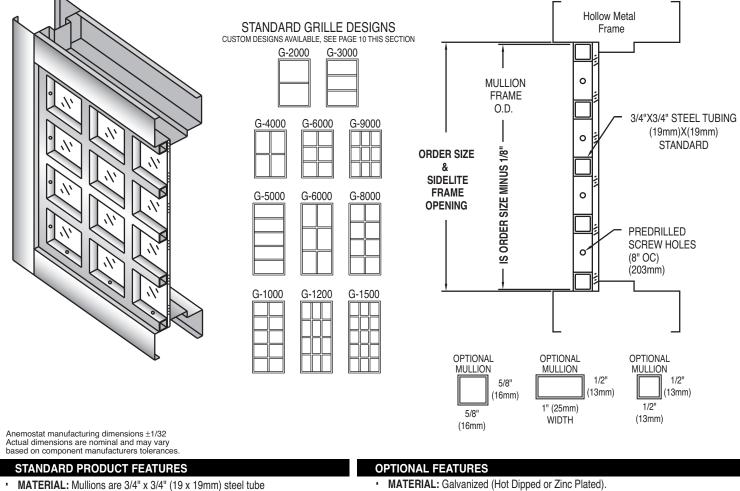


FM-G FRAMED MULLION GRILLE FOR SIDELITES AND BORROWED LITES

NOT FIRE RATED

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#### **DETAIL DRAWING**



- MATERIAL: Mullions are 3/4" x 3/4" (19 x 19mm) steel tube material welded at all intersecting points of the mullion design and at all corners.
- · FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: Predrilled countersunk mounting holes allow #8x1-1/2" (38mm) phillips head tek screws to fasten directly to the hollow metal frame at 8" OC intervals.
- GLAZING: Can be any thickness that provides a 3/4" (19mm) spacing allowance for Framed Mullions assembly.
- AESTHETICS: Tight mitered corners, with welded and ground smooth instersections of all mullions. Provides divided lite design to accent door or storefront installation. (For Metal Vision Frames with mullion design, see LoPro-G, FGS-75-G, or BFL-123-G on pages 8, 11, and 12 this section.)
- **NOTE:** For Exterior use, High Humidity or Salt Air application, product must be Galvanized.

- Mullions available in 1/2"x1/2" (25 x 25mm), 5/8"x5/8" (16 x 16mm) or 1/2"x1" (13 x 25mm) steel tubing. Other tubing sizes available, consult factory.
  - FINISH: Custom Baked Enamel Colors (as per sample chip supplied).
  - Plated finishes to match the lock, hinges and closer.
- · FASTENERS: Special Security Screw Fasteners, see page 36, this section.
- SPECIALS: Choose from grille patterns as shown or
  - create your own (not available round or curved).

#### FIRE RATINGS

- FM-G is not Fire rated, and does not affect a fire-rated sidelite or borrowed lite.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.

Job Name & Location	Submitted by



# CUSTOM MULLION DESIGN CONFIRMATION SHEET

SPECIFY MODEL

- G KITS

4958 Stout Dr. #119, San Antonio, TX 78219 PH: 210.662.6300 • FAX: 210.662.2828 e-mail: door@anemostat.com • website: www.anemostat.com

**DETAIL DRAWING** 

CUSTOM DESIGNS: (Drawing Required Please Specify ALL Dimensions)

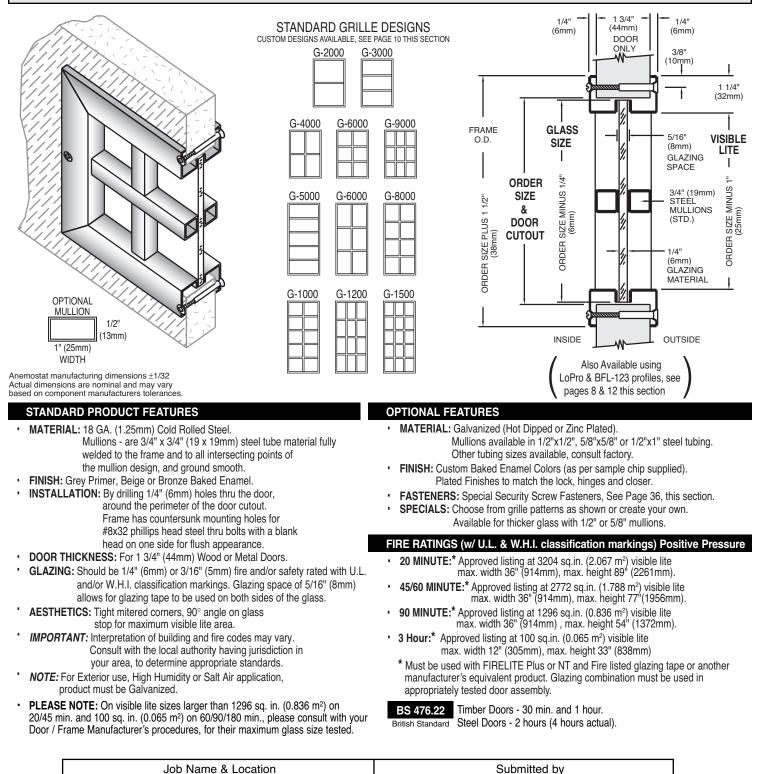
Ν		ING #	
			Assigned by Factory
	MODE		<b>IULLION - Tubing Size</b>
	E FGS	S-G	(LoPro™) std. ☐ 3/4" x 3/4" (19 x 19mm) (BFL-FGS-FMG) std.
	🗌 🗌 BFL	123-G [	1/2" x 1/2" (13 x 13mm) (various models)
	🗆 BFL	75-G	1/2" x 1" (13 x 25mm) (various models)
	FM-	-G [	Other x
	ORDER	R SIZE (Door Cutou	t *):
	W	x H	
	VERTIC	CAL MULLION(S) _	
	HORIZO	ONTAL MULLION(S	)
	QUANT	TITY:	
	* FMG ·	- Order Size is Fran	ne Opening

PLEASE SIGN AND DATE. Order will not be processed until confirmation is received.

CUSTOMER CONTACT (Please Print)		P.O. NUMBER	FAX
E-MAIL		JOB NAME	
		ORDER MI	JST BE SIGNED
COMPANY NAME			
		Х	
CITY	STATE	SIGNATURE	DATE
			MAY 2014
			METAL VISION FRAMES PAGE 10



#### **DETAIL DRAWING**



For Most Current Info, Consult Factory or check of	bur website, <b>www.anemostat.com</b>	A METAL VISION FRAME

AUGUST 2013 METAL VISION FRAMES PAGE 11

**FGS-75-G** 

FRENCH DOOR

METAL VISION FRAME

UNDERWRITERS

LABORATORIES

FIRE BATINGS

B.S.-476.22

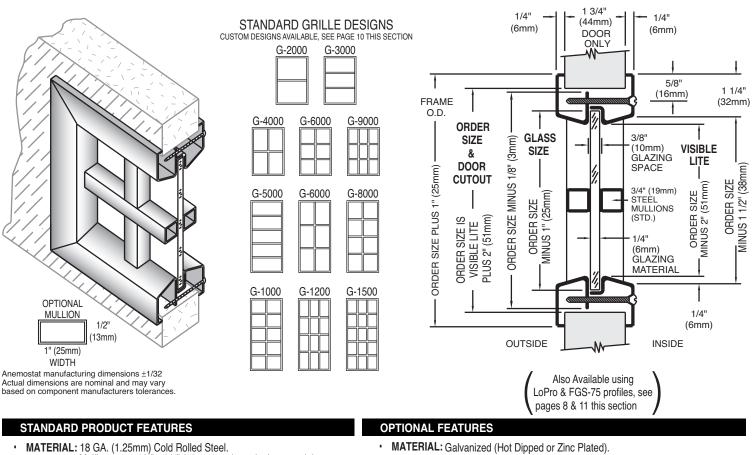
British Standard

WARNOCK

HERSEY



#### **DETAIL DRAWING**



- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel. Mullions - are 3/4" x 3/4" (19 x 19mm) steel tube material fully welded to the frame and to all intersecting points of the mullion design, and ground smooth.
- · FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: Uses 1 3/4" (44mm) sheet metal screws that pass through the door cutout, and fastens the opposite side of the vision frame, thus eliminating the need to drill the door for thru bolts and saving installation time and labor. It also leaves the corridor side of the frame free of fasteners for added security and a cleaner, more aesthetic appearance.
- · DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Should be 1/4" (6mm) or 3/16" (5mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 3/8" (10mm) allows for glazing tape to be used on both sides of the glass.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- **NOTE:** For Exterior use, High Humidity or Salt Air application, product must be Galvanized.
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. on 20/45 min. and 100 sq. in. on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.

MATERIAL: Galvanized (Hot Dipped or Zinc Plated). Mullions available in 1/2"x1/2" (13 x 13mm) , 5/8"x5/8" (16 x 16mm) or 1/2"x1" (13 x 25mm) steel tubing. Other tubing sizes available, consult factory.

**BFL-123-G** 

FRENCH DOOR

METAL VISION FRAME

UNDERWRITERS

LABORATORIES

FIRE BATINGS

B.S.-476.22

British Standard

WARNOCK

HERSEY

- FINISH: Custom Baked Enamel Colors (as per sample chip supplied).
  Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, see page 36.
- SPECIALS: Choose from grille patterns as shown or create your own.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20 MINUTE:\* Approved listing at 3204 sq. in. (2.067 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 89" (2261mm).
- 45/60 MINUTE:\* Approved listing at 2772 sq. in. (1.788 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 77" (1956mm).
- 90 MINUTE:\* Approved listing at 1296 sq. in. (0.836 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 54" (1372mm).
- **3 HOUR:**\* Approved listing at 100 sq. in. (0.065 m<sup>2</sup>) visible lite. max. w 12" (305mm), max. h 33" (838mm).

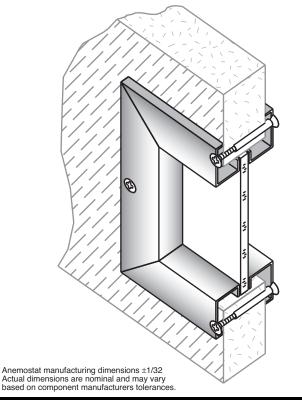
\*Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

BS 476.22 British Standard Timber Doors - 30 min. and 1 hour. Steel Doors - 2 hours (4 hours actual).

Jo	b Name & Location	Submitted by	]
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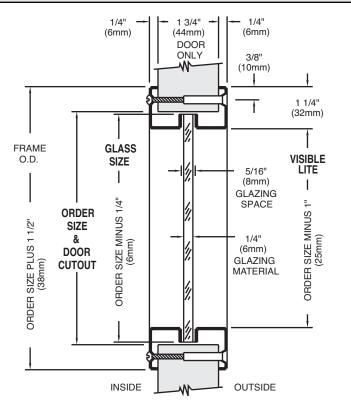


#### DETAIL DRAWING



#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- · FINISH: Grey Primer, Beige or Bronze Baked Enamel.
  - INSTALLATION: By drilling 1/4" holes thru the door, around the perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank head
- on one side for flush appearance and added security. **DOOR THICKNESS:** For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Should be 1/4" (6mm) or 3/16" (5mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 5/16" (8mm) allows for glazing tape to be used on both sides of the glass.
- AESTHETICS: Tight mitered corners, 90° angle on glass stop for maximum visible lite area.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. on 20/45 min. and 100 sq. in. on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.



**FGS-75** 

METAL

**VISION FRAME** 

UNDERWRITERS

LABORATORIES

FIRE BATINGS

B.S.-476.22

British Standard

WARNOCK

HERSEY

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Coil, Hot Dipped, or Zinc Plated), Aluminum Mill Finish (not fire rated)
- **FINISH:** Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Fractional Sizes, Lead Lined for X-ray applications, Glass or Door thickness (see FGS-IS or FGS-DBL).
- HM CLIP: Replaces the need for reinforcing channel in the door cutout, see page 37 this section.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20 MINUTE:\* Approved listing at 3204 sq.in. (2.067 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 89" (2261mm).
- 45/60 MINUTE:\* Approved listing at 2772 sq.in. (1.788 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 77"(1956mm).
- 90 MINUTE:\* Approved listing at 1296 sq.in. (0.836 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 54" (1372mm).
- 3 Hour:\* Approved listing at 100 sq.in. (0.065 m<sup>2</sup>) visible lite max. width 12" (305mm), max. height 33" (838mm)
- \* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

BS 476.22 Timber Doors - 30 min. and 1 hour. British Standard Steel Doors - 2 hours (4 hours actual).

Job Name & Location	Submitted by

MAY 2014 METAL VISION FRAMES PAGE 13

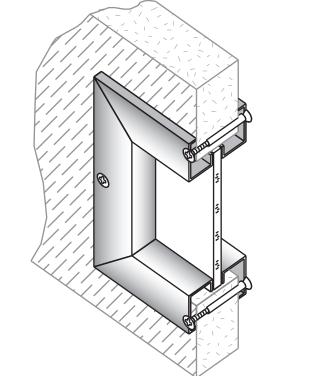


FGS-38 METAL VISION FRAME (1 3/8" DOORS)

NOT FIRE RATED

4958 Stout Dr. #119, San Antonio, TX 78219 PH: 210.662.6300 • FAX: 210.662.2828 e-mail: door@anemostat.com • website: www.anemostat.com

#### **DETAIL DRAWING**

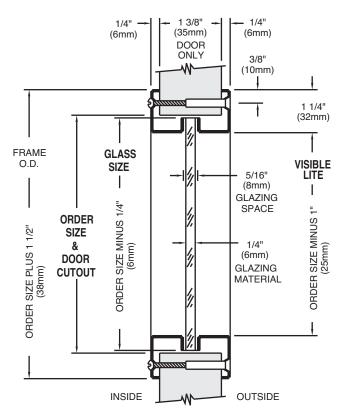


Anemostat manufacturing dimensions  $\pm 1/32$ Actual dimensions are nominal and may vary based on component manufacturers tolerances.

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#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- · FINISH: Grey Primer, Beige or Bronze Baked Enamel.
  - INSTALLATION: By drilling 1/4" (6mm) holes thru the door, around the perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank head on one side for flush appearance.
- · DOOR THICKNESS: For 1 3/8" (35mm) only.
- GLAZING: Should be 1/4" (6mm) safety rated.
- Glazing space of 5/16" (8mm) allows for glazing tape to be used on both sides of the glass.
- AESTHETICS: Tight mitered corners, 90° angle on glass stop for maximum visible lite area.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.



For Self-Attaching Installation see LoPro<sup>™</sup>-AB1-NR (page 2)

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Coil, Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Fractional Sizes, Other Glass or Door thickness (see FGS-IS or LoPro<sup>™</sup>-IS).

#### FIRE RATINGS

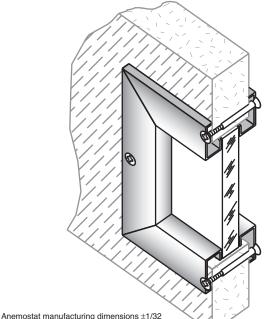
FGS-38 is not fire rated.

IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.

Job Name & Location	Submitted by	
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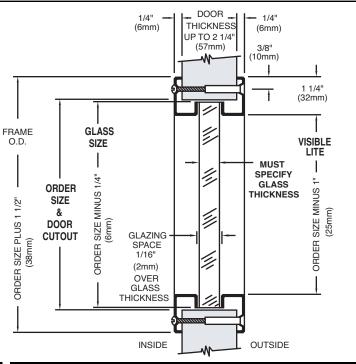
#### **DETAIL DRAWING**



Actual dimensions are nominal and may vary based on component manufacturers tolerances

#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: By drilling 1/4" (6mm) holes thru the door, around the
  - perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank head on one side for flush appearance and added security.
- DOOR THICKNESS: 1 3/4" (44mm) is standard. Specified up to 2 1/4" (57mm). Must be 1/4" (6mm) minimum thicker than glass.
- GLAZING: Thickness can range from over 3/16" (5mm) and up to 1 9/16" (40mm). Glazing space of 1/16" (2mm) over glass thickness is standard, allowing for glazing tape to be used on both sides of the glass. Glazing material should be fire and safety rated with U.L. and/or W.H.I. classification markings.
- AESTHETICS: Tight mitered corners, 90° angle on glass stop for maximum visible lite area.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. on 20/45 min. and 100 sq. in. on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.



**FGS-IS** 

METAL VISION FRAME FOR

SPECIAL GLASS

**OR DOOR THICKNESS** FIRF RATINGS

B.S.-476.22

British Standard

WARNOCK

HERSEY

UNDERWRITERS

LABORATORIES

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Coil Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Fractional Sizes, Lead Lined for X-ray applications. For mullions (see FGS-IS-G or LoPro<sup>™</sup>-IS-G).
- HM CLIP: Replaces the need for reinforcing channel in the door cutout, see page 37 this section.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20/45/60/90 MINUTE:\* Approved listing at 1080 sq. in. (0.697 m<sup>2</sup>) visible lite. max. width 36" (914mm), max. height 36" (914mm).
- \*Must be used with 7/8" (23mm) or 1-1/16" (27mm) Pyrostop and fire listed glazing tape, and be used in an appropriately tested door assembly.
- 20 MINUTE:\*\* Approved listing at 3204 sq. in. (2.067 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 89" (2261mm).
- **45/60 MINUTE:**\*\* Approved listing at 2772 sq. in. (1.788 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 77" (1956mm).
- 90 MINUTE:\*\* Approved listing at 1296 sq. in. (0.836 m<sup>2</sup>) visible lite. max. w 36" (914mm), max. h 54" (1372mm).
- 3 HOUR:\*\* Approved listing at 100 sq. in. (0.065 m<sup>2</sup>) visible lite. max. w 12" (305mm), max. h 33" (838mm).
- \*\*Must be used with FIRELITE IGU 1" (25mm) Cat II or FIRELITE Plus and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

BS 476.22 Timber Doors - 30 min. and 1 hour.

British Standard Steel Doors - 2 hours (4 hours actual).

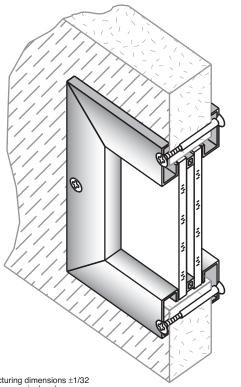
Submitted by

Job Name & Location

MAY 2014 METAL VISION FRAMES PAGE 15



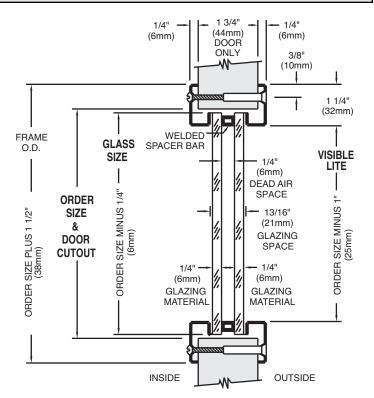
#### **DETAIL DRAWING**



Anemostat manufacturing dimensions ±1/32 Actual dimensions are nominal and may vary based on component manufacturers tolerances

#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: By drilling 1/4" (6mm) holes thru the door,
  - around the perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank head on one side for flush appearance.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Should be two 1/4" (6mm) pieces separated by a 1/4" (6mm) spacer (spacer only furnished with vision frame). Glazing space of 1/16" (2mm) over glass and spacer thickness is standard, allowing for glazing tape to be used on both sides of the glass.
- AESTHETICS: Tight mitered corners, 90° angle on glass stop for maximum visible lite area.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.



FGS-DBL

METAL VISION FRAME

FOR

DOUBLE GLAZING

UNDERWRITERS

I ABORATORIES

FIRE RATINGS

WARNOCK

HERSEY

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Coil, Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Fractional Sizes, Spacer between glass is available in other thicknesses, consult factory for information.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20/45 MINUTE: Approved listing at 1296 sq. in. (0.836 m<sup>2</sup>) visible lite. max. width 54" (1372) , max. height 54" (1372).
- 60/90 MINUTE: Approved listing at 100 sq. in. (0.065m<sup>2</sup>) visible lite. max. width 10" (254mm), max. height 33" (838mm).

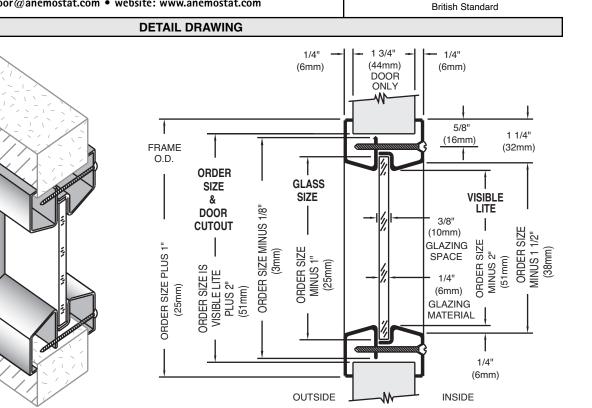
**IMPORTANT:** Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.

Job Name & Location	Submitted by	
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For Most Current Info, Consult Factory or check our website, www.anemostat.com

JULY 2011 METAL VISION FRAMES PAGE 16





Anemostat manufacturing dimensions  $\pm 1/32$ Actual dimensions are nominal and may vary based on component manufacturers tolerances.

#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: Uses 1 3/4" (44mm) sheet metal screws that pass through the door cutout, and fastens to the opposite side of the vision frame, thus eliminating the need to drill the door for thru bolts and saving installation time and labor. It also leaves the corridor side of the frame free of fasteners for added security and a cleaner, more aesthetic appearance.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
  - GLAZING: Should be 1/4" (6mm) or 3/16" (5mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 3/8" (10mm) allows for glazing tape to be used on both sides of the glass.
- AESTHETICS: Tight mitered corners, beveled glass stop for a clean tapered look.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065m<sup>2</sup>) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.

#### **OPTIONAL FEATURES**

 MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Coil, Hot Dipped, or Zinc Plated).

**BFL-123** 

METAL

VISION FRAME

UNDERWRITERS

LABORATORIES

FIRE BATINGS

B.S.-476.22

WARNOCK

HERSEY

- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Fractional Sizes, Lead Lined for X-ray applications,
- Glass or Door thickness (see FGS-IS or LoPro-IS). HM CLIP: Replaces the need for reinforcing channel
- in the door cutout, see page 37 this section.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20 MINUTE:\* Approved listing at 3204 sq.in. (2.067 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 89" (2261mm).
- 45/60 MINUTE:\* Approved listing at 2772 sq.in. (1.788 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 77" (1956mm).
- 90 MINUTE:\* Approved listing at 1296 sq.in. (0.836 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 54" (1372mm).
- 3 Hour:\* Approved listing at 100 sq.in. (0.065 m<sup>2</sup>) visible lite max. width 12" (305mm), max. height 33" (838mm)

\* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

BS 476.22 Timber Doors - 30 min. and 1 hour. British Standard Steel Doors - 2 hours (4 hours actual).

Job Name & Location
ob Name & Location

MAY 2014 METAL VISION FRAMES PAGE 17

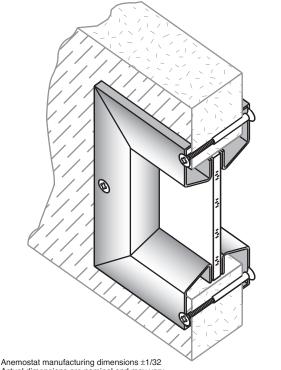


#### **DETAIL DRAWING**



BFL-75

British Standard



3/4' 1/4" 1/4" (44mm) (6mm) (6mm) DOOR ONLY 3/8" (10mm) ţ 1 3/16" (30mm) FRAME GLASS O.D. SIZE VISIBLE LITE ORDER SIZE MINUS 1" (25mm) 5/16' (8mm) ORDER 14" GLAZING SIZE ORDER SIZE PLUS 1 3/4" SIZE MINUS SPACE & DOOR 正。 (0mm) ົດ (38mm) CUTOUT (44mm) ORDER MINUS 1 1/4' ORDER (6mm) GLAZIŃG MATERIAL INSIDE OUTSIDE

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel. #4 Finish(Satin). Galvanized (Coil. Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners. See Page 36. this section.
- SPECIALS: Fractional Sizes. Lead Lined for X-ray applications. Glass or Door thickness (see FGS-IS or LoPro-IS).
- HM CLIP: Replaces the need for reinforcing channel in the door cutout, see page 37 this section.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20 MINUTE:\* Approved listing at 3204 sq.in. (2.067 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 89" (2261mm).
- 45/60 MINUTE:\* Approved listing at 2772 sq.in. (1.788 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 77" (1956mm).
- 90 MINUTE:\* Approved listing at 1296 sq.in. (0.836 m<sup>2</sup>) visible lite max. width 36" (914mm) , max. height 54" (1372mm).
- 3 Hour:\* Approved listing at 100 sq.in. (0.065 m<sup>2</sup>) visible lite max. width 12" (305mm), max. height 33" (838mm)
- \* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

Actual dimensions are nominal and may vary based on component manufacturers tolerances

#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- **INSTALLATION:** By drilling 1/4" (6mm) holes thru the door,
  - around the perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank head on one side for flush appearance.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Should be 1/4" (6mm) or 3/16" (5mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 5/16" (8mm) allows for glazing tape to be used on both sides of the glass.
- AESTHETICS: Tight mitered corners, beveled glass stop for a clean tapered look.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065m2) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.

Job Name & Location Submitted by	Job Name & Location

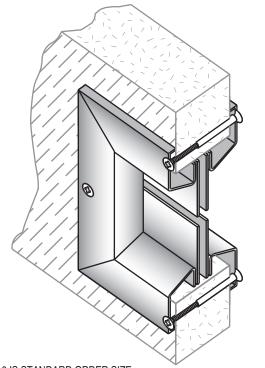


BFL-75-PO POST OFFICE OBSERVATION METAL VISION FRAME

NOT FIRE RATED

4958 Stout Dr. #119, San Antonio, TX 78219 PH: 210.662.6300 • FAX: 210.662.2828 e-mail: door@anemostat.com • website: www.anemostat.com

**DETAIL DRAWING** 

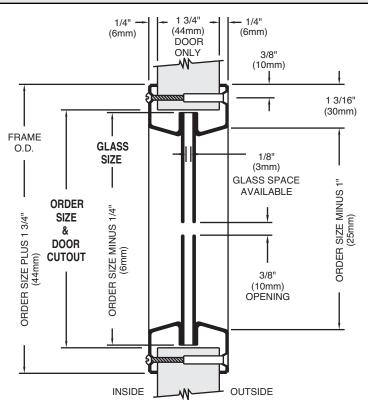


12 X 6 IS STANDARD ORDER SIZE OTHER SIZES AVAILABLE, CONSULT FACTORY

Anemostat manufacturing dimensions  $\pm 1/32$ Actual dimensions are nominal and may vary based on component manufacturers tolerances

#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- · FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: By drilling 1/4" (6mm) holes thru the door, around the perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank head on one side for flush appearance.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING SPACE: Space allows for 1/8" (3mm) thick glazing material. Can also be used without Glazing Material. For a thicker glazing space, consult factory about FGS-IS-PO.
- AESTHETICS: Tight mitered corners, beveled glass stop for a clean tapered look.
- **NOTE:** For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.



FOR SPECIAL GLASS OR DOOR THICKNESS USE FGS-IS-PO (CONSULT FACTORY)

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish (Satin), Galvanized (Coil, Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Fractional Sizes, Glass or Door thickness (consult factory for FGS-IS-PO).

#### FIRE RATINGS

BFL-75-PO is not fire rated.

IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.

Job Name & Location	Submitted by	
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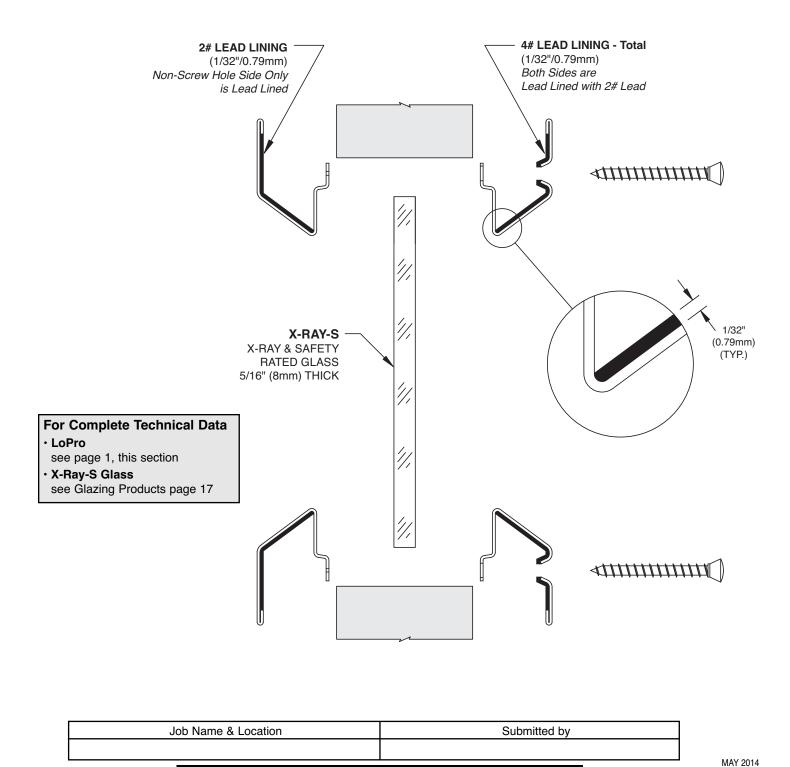


LoPro<sup>™</sup> LEAD LINED METAL VISION FRAME

NOT FIRE RATED

4958 Stout Dr. #119, San Antonio, TX 78219 PH: 210.662.6300 • FAX: 210.662.2828 e-mail: door@anemostat.com • website: www.anemostat.com

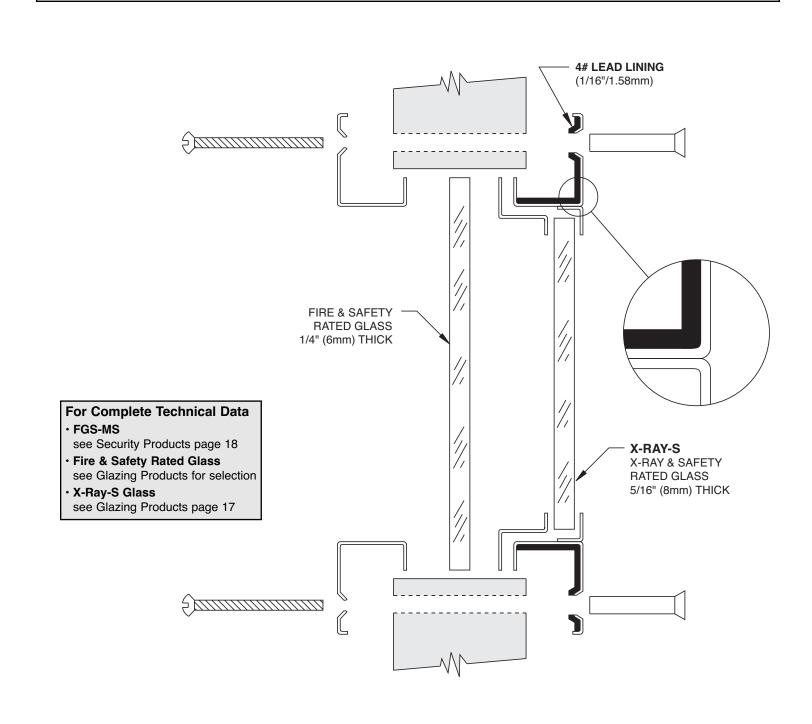
#### **DETAIL DRAWING**



For Most Current Info, Consult Factory or check our website, www.anemostat.com



#### **DETAIL DRAWING**



Job Name & Location	Submitted by	
		MAY 2014

**FGS-MS5-FR** 

LEAD LINED / FIRE RATED METAL VISION FRAME

U

UNDERWRITERS'

LABORATORIES

RATINGS

B.S.-476.22 British Standard

WARNOCK

HERSEY



GLAZING

GLAZING

GLAZING

GLAZING

SPACE

THICKNESS

SPACE

THICKNESS

4958 Stout Dr. #119, San Antonio, TX 78219 PH: 210.662.6300 • FAX: 210.662.2828 e-mail: door@anemostat.com • website: www.anemostat.com

#### Lo-FP-12-IS 12" (305mm) ROUND LO-PROFILE METAL VISION FRAME FIRE RATINGS UNDERWRITERS' WARNOCK LABORATORIES HERSEY EN-1634 B.S.-476.22 European Standard British Standard

**Lo-FP-12** 

#### **DETAIL DRAWING**

R1

B1

Lo-FP-12-AB1

1-3/4" Door

(44mm)

ampunn

5/8" to 11/16'

(16mm to 17mm)

3/4"

(19mm)

Lo-FP-12-BB1

1-3/4" Door

(44mm)

7/8" to 1'

(22mm to 25mm)

1 1/16

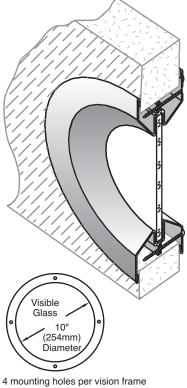
(27mm)

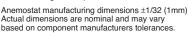
A, B = Non Screw Side of Frame

A1, B1 = Screw Side of Frame

В

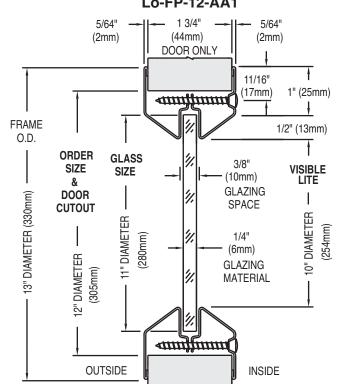
# Lo-FP-12-AA1





#### STANDARD PRODUCT FEATURES

- MATERIAL: 20 GA. (1mm) Zinc Plated Galvanized.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: Uses #8 x 1 3/4" (44mm) long phillips oval head screws that pass through the door cutout and fasten to the opposite side of the vision frame, eliminating the need for thru bolts.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Should be 1/4" (6mm), 3/16" (5mm) or 5/16" (8mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 3/8" (10mm) allows for glazing tape to be used on both sides of the glass. See drawing above for details on other glass thicknesses available.
- **AESTHETICS:** Smooth round contour of low profile frame style gives a unique design to any setting.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized steel.



#### **OPTIONAL FEATURES**

- MATERIAL: #304 Stainless Steel, #4 Finish(Satin), Galvanized (Hot Dipped, or Zinc Plated),
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20/45/60/90/180 MINUTE: Approved listing at 79 sq.in. (0.051 m<sup>2</sup>) visible lite.
- 3 Hour:\* Approved listing at 79 sq.in. (0.051 m<sup>2</sup>) visible lite
- \* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.



BS 476.22 Timber Doors - 30 min. and 1 hour. Steel Doors - 2 hours (4 hours actual).

30/60 min. integrity and insulation - Indicative Testing EN-1634 European Std

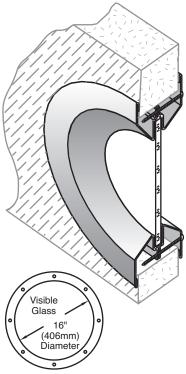
Job Name & Location Submitted by

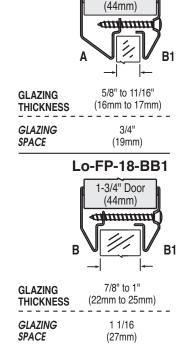


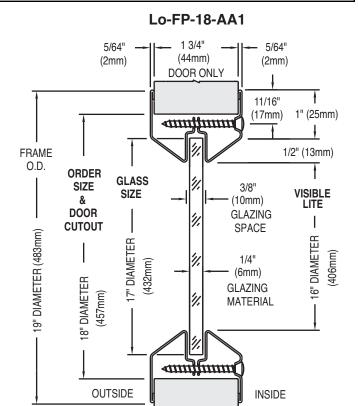
#### **DETAIL DRAWING**

Lo-FP-18-AB1

1-3/4" Door







8 mounting holes per vision frame

Anemostat manufacturing dimensions  $\pm 1/32$  (1mm) Actual dimensions are nominal and may vary based on component manufacturers tolerances

#### STANDARD PRODUCT FEATURES

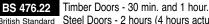
- MATERIAL: 20 GA. (1mm) Zinc Plated Galvanized.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: Uses #8 x 1 3/4" (44mm) long phillips oval head screws that pass through the door cutout and fasten to the opposite side of the vision frame, eliminating the need for thru bolts.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Should be 1/4" (6mm), 3/16" (5mm) or 5/16" (8mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 3/8" (10mm) allows for glazing tape to be used on both sides of the glass. See drawing above for details on other glass thicknesses available.
- **AESTHETICS:** Smooth round contour of low profile frame style gives a unique design to any setting.
- **IMPORTANT:** Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized steel.

#### **OPTIONAL FEATURES**

- MATERIAL: #304 Stainless Steel, #4 Finish(Satin), Galvanized (Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20/45/60\*/90\* MINUTE: Approved listing at 201 sq.in. (0.13 m<sup>2</sup>) visible lite.
- \* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

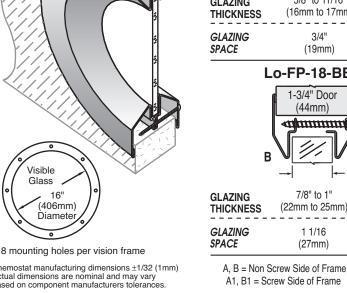


British Standard Steel Doors - 2 hours (4 hours actual).

30/60 min. integrity and insulation - Indicative Testing EN-1634 European Std.

PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836 m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065 m<sup>2</sup>) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.

Job Name & Location	Submitted by





LABORATORIES

EN-1634

**Lo-FP-18** 

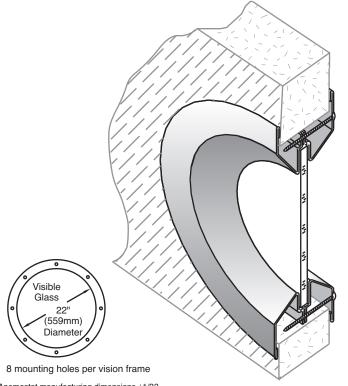
Lo-FP-18-IS

WARNOCK HERSEY B.S.-476.22 British Standard

European Standard



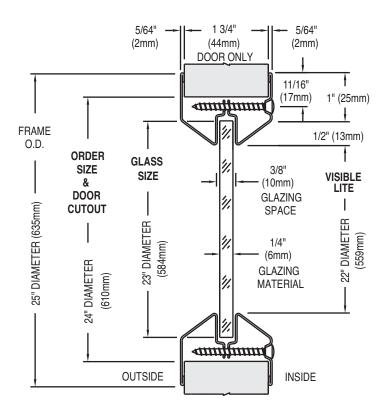
#### **DETAIL DRAWING**



Anemostat manufacturing dimensions +1/32 Actual dimensions are nominal and may vary based on component manufacturers tolerances

#### STANDARD PRODUCT FEATURES

- MATERIAL: 20 GA. (1mm) Cold Rolled Steel.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- INSTALLATION: Uses #8 x 1 3/4" (44mm) long phillips oval head screws that pass through the door cutout and fasten to the opposite side of the vision frame, eliminating the need for thru bolts.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Should be 1/4" (6mm), 3/16" (5mm) or 5/16" (8mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 3/8" (10mm) allows for glazing tape to be used on both sides of the glass.
- AESTHETICS: Smooth round contour of low profile frame style gives a unique design to any setting.
- **IMPORTANT:** Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- NOTE: For Exterior use. High Humidity or Salt Air application. product must be Galvanized steel.
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836 m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065 m<sup>2</sup>) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.



Lo-FP-24

24" ROUND

LO-PROFILE METAL VISION FRAME

UNDERWRITERS

LABORATORIES

EN-1634

European Standard

FIRE RATINGS

WARNOCK

HERSEY

B.S.-476.22

British Standard

#### **OPTIONAL FEATURES**

- MATERIAL: Galvanized (Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

20/45/60\*90\* MINUTE: Approved listing at 380 sq.in. (0.25m<sup>2</sup>) visible lite.

30/60 min. integrity and insulation - Indicative Testing

\* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.



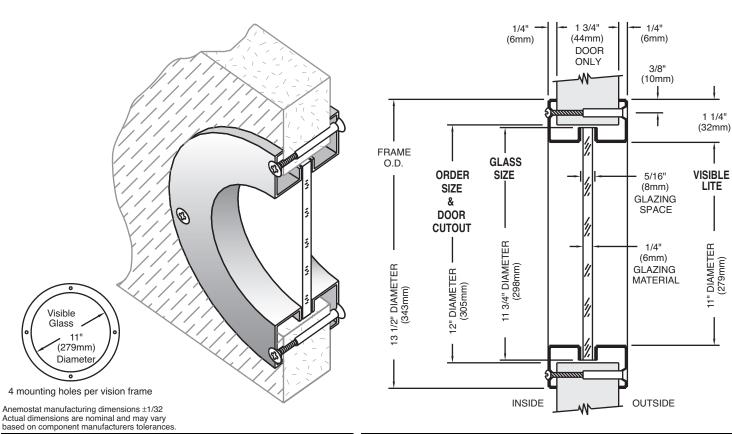
BS 476.22 Timber Doors - 30 min. and 1 hour. British Standard Steel Doors - 2 hours (4 hours actual).

EN-1634 European Std

Job Name & Location Submitted by



#### **DETAIL DRAWING**



#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
  - INSTALLATION: By drilling 1/4" (6mm) holes thru the door, around the perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank head on one side for flush appearance.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood and Metal Doors.
- GLAZING: Should be 1/4" (6mm) or 3/16" (5mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 5/16" (8mm) allows for glazing tape to be used on both sides of the glass.
- **AESTHETICS:** Smooth round contour of frame style gives a unique design to any setting.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Consult Factory for special diameter sizes and special glass or door thicknesses.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

**FP-12** 

**12" ROUND** 

METAL VISION FRAME

UNDERWRITERS

LABORATORIES

FIRE BATINGS

B.S.-476.22

British Standard

WARNOCK

HERSEY

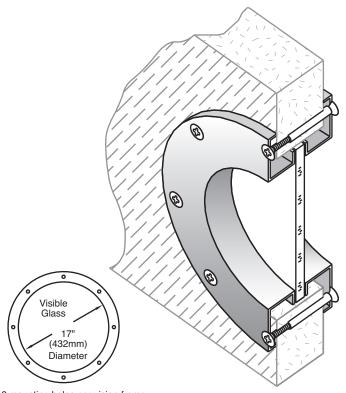
- 20/45/60\*90\* MINUTE: Approved listing at 79 sq.in. (0.051m<sup>2</sup>) visible lite.
- \* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- BS 476.22 Timber Doors 30 min. and 1 hour.

British Standard Steel Doors - 2 hours (4 hours actual).

Job	Name & Location	Submitted by		]
For Most Current Info, Consult Factory or check our website, www.anemostat.com		METAL VISION	MAY 2014	



#### **DETAIL DRAWING**

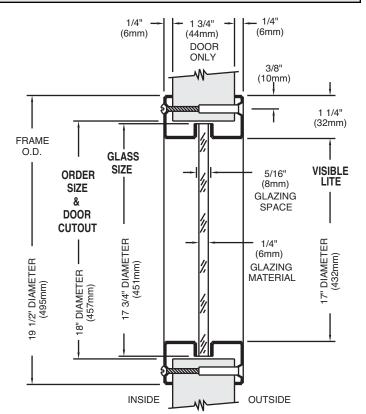


8 mounting holes per vision frame

Anemostat manufacturing dimensions ±1/32 Actual dimensions are nominal and may vary based on component manufacturers tolerances.

#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- · FINISH: Grey Primer, Beige or Bronze Baked Enamel.
- · INSTALLATION: By drilling 1/4" (6mm) holes thru the door,
  - around the perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank head on one side for flush appearance.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors.
- GLAZING: Should be 1/4" (6mm) or 3/16" (5mm) fire and/or safety rated with U.L. and/or W.H.I. classification markings. Glazing space of 5/16" (8mm) allows for glazing tape to be used on both sides of the glass.
- AESTHETICS: Smooth round contour of frame style gives a unique design to any setting.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836 m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065 m<sup>2</sup>) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.



**FP-18** 

**18" ROUND** 

METAL VISION FRAME

UNDERWRITERS

LABORATORIES

FIRE BATINGS

B.S.-476.22

British Standard

WARNOCK

HERSEY

#### **OPTIONAL FEATURES**

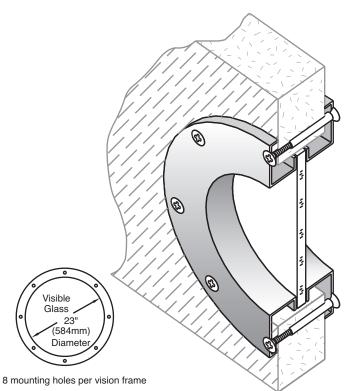
- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Hot Dipped, or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Consult Factory for special diameter sizes and special glass or door thicknesses.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20/45/60\*/90\* MINUTE: Approved listing at 201 sq.in. (0.13m<sup>2</sup>) visible lite.
- \* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.
- BS 476.22 Timber Doors 30 min. and 1 hour. British Standard Steel Doors - 2 hours (4 hours actual).



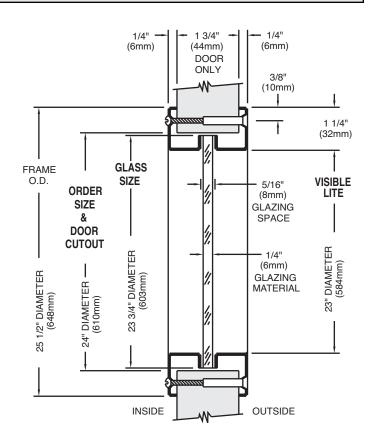
#### **DETAIL DRAWING**



Anemostat manufacturing dimensions ±1/32 Actual dimensions are nominal and may vary based on component manufacturers tolerances

#### STANDARD PRODUCT FEATURES

- MATERIAL: 18 GA. (1.25mm) Cold Rolled Steel.
- FINISH: Grey Primer, Beige or Bronze Baked Enamel.
  - INSTALLATION: By drilling 1/4" (6mm) holes thru the door, around the perimeter of the door cutout. Frame has countersunk mounting holes for #8x32 phillips head steel thru bolts with a blank
- head on one side for flush appearance.
- DOOR THICKNESS: For 1 3/4" (44mm) Wood or Metal Doors. GLAZING: Should be 1/4" (6mm) or 3/16" (5mm) fire and/or safety rated
  - with U.L. and/or W.H.I. classification markings. Glazing space of 5/16" (8mm) allows for glazing tape to be used on both sides of the glass.
- **AESTHETICS:** Smooth round contour of frame style gives a unique design to any setting.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.
- PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836 m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065 m<sup>2</sup>) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.



FP-24

24" ROUND

METAL VISION FRAME

UNDERWRITERS

LABORATORIES

FIRE BATINGS

B.S.-476.22

British Standard

WARNOCK

HERSEY

#### **OPTIONAL FEATURES**

- MATERIAL: #304 or #316 Stainless Steel, #4 Finish(Satin), Galvanized (Hot Dipped or Zinc Plated).
- FINISH: Custom Baked Enamel Colors (as per sample chip supplied). Plated Finishes to match the lock, hinges and closer.
- FASTENERS: Special Security Screw Fasteners, See Page 36, this section.
- SPECIALS: Consult Factory for special diameter sizes and special glass or door thicknesses.

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20/45/60\*/90\* MINUTE: Approved listing at 380 sq.in. (.025m<sup>2</sup>) visible lite.
- \* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.
- **IMPORTANT:** Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.



BS 476.22 Timber Doors - 30 min. and 1 hour. British Standard Steel Doors - 2 hours (4 hours actual).

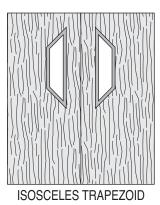
Job Name & Location	Submitted by	
		OCTOBER 201

For Most Current Info, Consult Factory or check our website, www.anemostat.com



AVAILABILITY: Non-Curved - A, B, C, D, E Profiles (see LoPro-IS Style page 2, this section)

Some examples are shown below, for other designs consult factory.



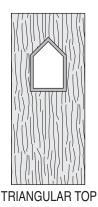


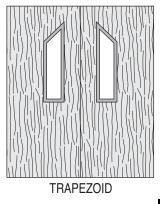


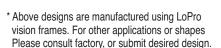


I RIANGLE MUST SPECIFY HANDING IF NOT EQUILATERAL

Recommendation: Do Not make Cutouts in Doors prior to receiving Custom Shaped Vision Frame





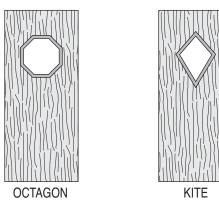


- NOTE: For Exterior use. High Humidity or Salt Air application.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.

product must be Galvanized or Stainless Steel.

 PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836 m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065 m<sup>2</sup>) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.

Job Name & Location



FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

- 20 MINUTE:\* Approved listing at 3204 sq.in. (2.067 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 89" (2261mm).
- 45/60 MINUTE:\* Approved listing at 2772 sq.in. (1.788 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 77" (1956mm).
- 90 MINUTE:\* Approved listing at 1296 sq.in. (0.836 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 54" (1372mm).
- 3 Hour:\* Approved listing at 100 sq.in. (0.065 m<sup>2</sup>) visible lite max. width 12" (305mm), max. height 33" (838mm)
- \* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

BS 476.22 Timber Doors - 30 min. and 1 hour. Tested to 254mm x 762mm British Standard Steel Doors - 2 hours (4 hours actual). Tested to 813mm x 813mm

EN-1634 30/60 min. integrity and insulation - Indicative Testing

Submitted by

\_\_\_\_\_



LoPro<sup>™</sup>-CS **CURVED** CUSTOM SHAPES FIRF RATINGS UNDERWRITERS



EN-1634 European Standard

LABORATORIES

B.S.-476.22 British Standard

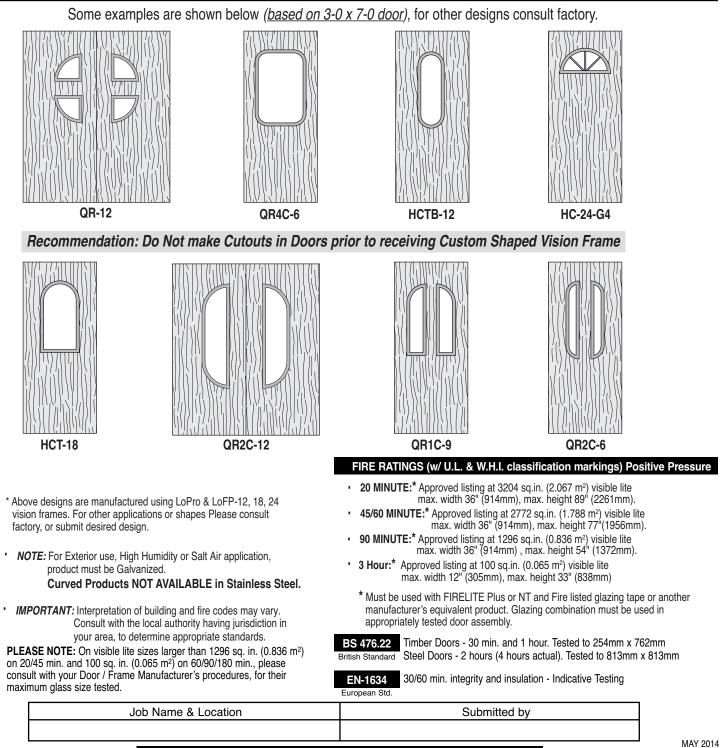
HERSEY

**DETAIL DRAWING** 

AVAILABILITY: Curved - A Profile (12, 18 & 24 Diameters) - B Profile (12 & 18 Diameters)

See Reference Sheets pages 30 & 31

**METAL VISION FRAMES PAGE 29** 



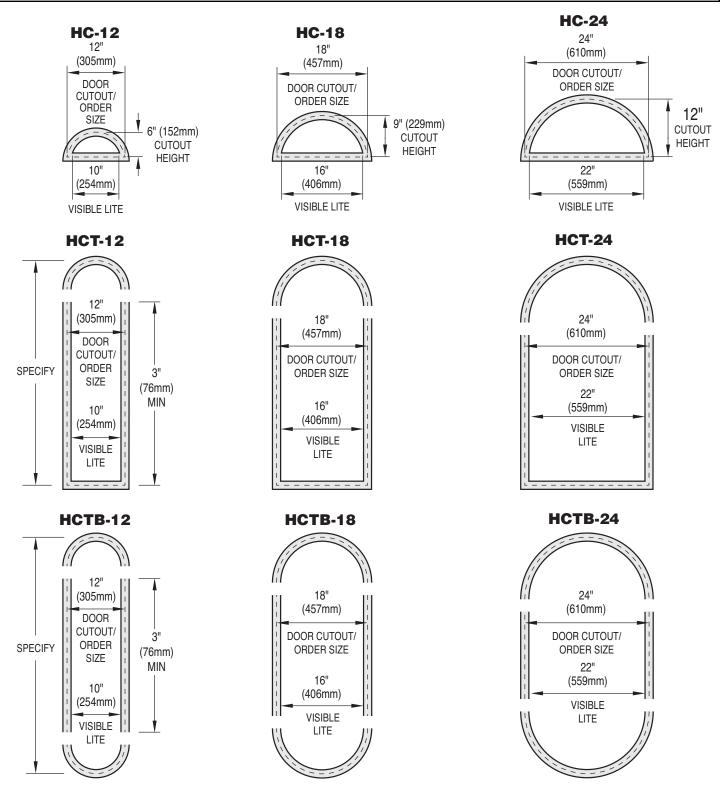


#### **DETAIL DRAWING**

# LoPro<sup>™</sup>-CS-HC HALF CIRCLE

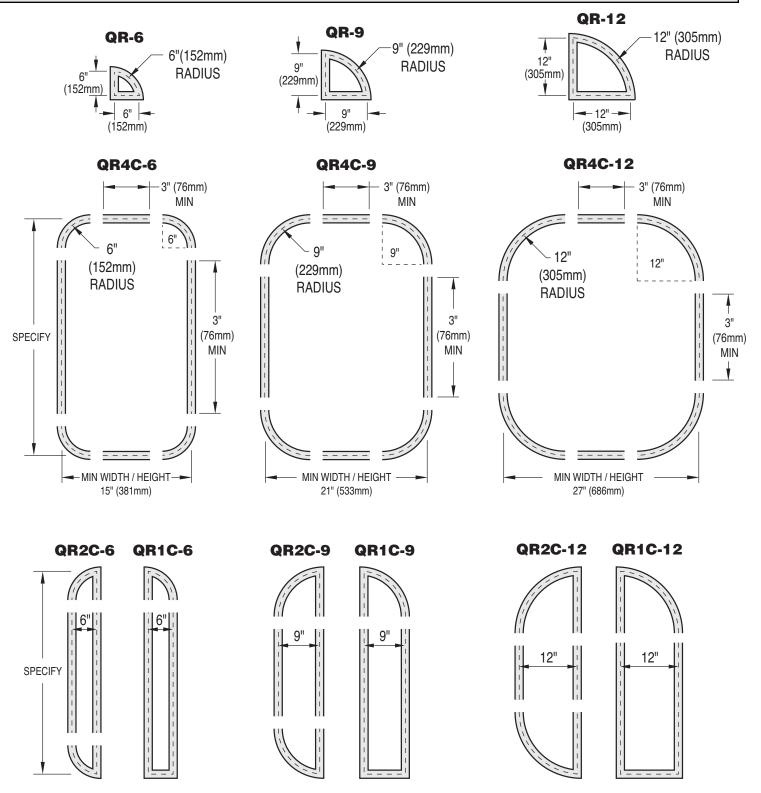
CUSTOM SHAPES

MANUFACTURED FROM: LOFP-12 AA1, AB1, BB1 LOFP-18 AA1, AB1, BB1 LOFP-24 AA1



REFERENCE SHEET FROM **∆nemostat** oor Products

#### **DETAIL DRAWING**



LoPro<sup>™</sup>-CS-QR

QUARTER RADIUS

**CUSTOM SHAPES** 

MANUFACTURED FROM:

LOFP-12 AA1, AB1, BB1 LOFP-18 AA1, AB1, BB1

LOFP-24 AA1

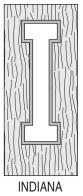


**DETAIL DRAWING** 

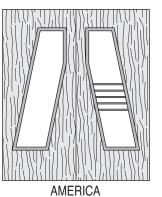
## PLEASE NOTE: Custom Shaped Curved Products are NOT AVAILABLE in FGS-75-CS

Some examples are shown below, for other designs consult factory. All Below are also available in LoPro-CS, see page 28







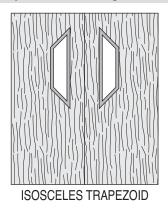


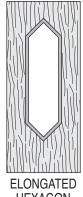
Recommendation: Do Not make Cutouts in Doors prior to receiving Custom Shaped Vision Frame



TRAPEZOID TOP

- \* Above designs are manufactured using FGS-75 vision frame. For other applications or shapes Please consult factory, or submit desired design.
- Most products can also be manufactured using LoPro™ (self attaching) profile. Specify LoPro-CS.
- For Special Paint, Metal, Glass or Door thickness, consult factory.
- NOTE: For Exterior use, High Humidity or Salt Air application, product must be Galvanized or Stainless Steel.
- IMPORTANT: Interpretation of building and fire codes may vary. Consult with the local authority having jurisdiction in your area, to determine appropriate standards.





	FIRE RATINGS
HEXAGON	

- 20 MINUTE:\* Approved listing at 3204 sq.in. (2.067 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 89" (2261mm).
- 45/60 MINUTE:\* Approved listing at 2772 sq.in. (1.788 m<sup>2</sup>) visible lite max. width 36" (914mm), max. height 77" (1956mm).
- 90 MINUTE:\* Approved listing at 1296 sq.in. (0.836 m<sup>2</sup>) visible lite max. width 36" (914mm) , max. height 54" (1372mm).
- 3 Hour:\* Approved listing at 100 sq.in. (0.065 m<sup>2</sup>) visible lite max. width 12" (305mm), max. height 33" (838mm)

\* Must be used with FIRELITE Plus or NT and Fire listed glazing tape or another manufacturer's equivalent product. Glazing combination must be used in appropriately tested door assembly.

BS 476.22 Timber Doors - 30 min. and 1 hour. British Standard Steel Doors - 2 hours (4 hours actual).

PLEASE NOTE: On visible lite sizes larger than 1296 sq. in. (0.836 m<sup>2</sup>) on 20/45 min. and 100 sq. in. (0.065 m<sup>2</sup>) on 60/90/180 min., please consult with your Door / Frame Manufacturer's procedures, for their maximum glass size tested.

Job Name & Location	Submitted by	
		MAY 20 <sup>-</sup>



**DETAIL DRAWING** 



# 

#### #8X1-3/4" (44mm) SHEET METAL SCREW

USED FOR: LoPro<sup>™</sup>, LoPro<sup>™</sup>-IS, LoPro<sup>™</sup>-G, LoPro<sup>™</sup>-R, LoPro<sup>™</sup>-RC, LoPro<sup>™</sup>-RD, LoPro<sup>™</sup>-CS, LoPro<sup>™</sup>-STC, LoPro<sup>™</sup>-BB1-MB, Lo-FP-12, Lo-FP-18, Lo-FP-24, StormPro-HR<sup>™,</sup> StormPro-HR<sup>™</sup>-G, WoodPro

### #8X2" SHEET METAL SCREW

USED FOR: BFL-123-G



# STANDARD

#8X1-1/2" (38mm) SHEET METAL TEK SCREW USED FOR: FM-G

**STANDARD** 



FASTENERS

FOR

METAL VISION FRAMES

#8-32X1-1/4" (32mm) SCREW WITH THRU BOLT, BLANK ONE END USED FOR: FGS-75, FGS-IS, FGS-38, FGS-75-G, FGS-DBL, FGS-75-R FGS-75-RC, FGS-75-RD, FGS-75-CS, FP-12, FP-18, FP-24, BFL-75, BFL-75-PO



**OPTIONAL SCREW** (Same upcharge as security screws) NELECCERCE CENTRE CENTR

#8X1-1/2" (38mm) SQUARE DRIVE (ROBERTSON HEAD) SHEET METAL SCREW USED FOR: LoPro<sup>™</sup>, BFL-123

### **OPTIONAL SECURITY FASTENERS\***

(Consult Factory for Stainless Steel Availability)



ONE WAY VANDAL PROOF	
LoPro <sup>™</sup> ——	— #8X1-1/2" (38mm)
	— #8X2" (51mm)

FGS — #8-32X1-1/4" (32mm)



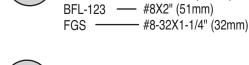
### **SNAKE EYE SPANNER**

LoPro<sup>™</sup> — #8X1-1/2" (38mm) BFL-123 — #8X2" (51mm)



### NOTCHED SPANNER

LoPro<sup>™</sup> — #8X1-1/2" (38mm) BFL-123 — #8X2" (51mm)



### **TORX FLAT HEAD**

**PINNED FLAT HEAD** 

LoPro<sup>™</sup> — #8X1-3/4" (44mm) BFL-123 — #8X2" (51mm)

LoPro<sup>™</sup> — #8X1-1/2" (38mm)

FGS — #8-32X1-1/4" (32mm)



**TORX-PLUS FLAT HEAD** LoPro<sup>™</sup> — #8X1-1/2" (38mm) FGS — #8-32X1-1/4" (32mm)

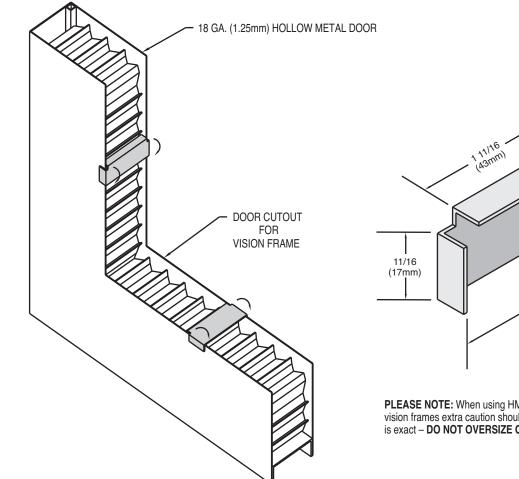
**METAL VISION FRAMES PAGE 33** 

\*Screw drivers and insert bits for Security Fasteners are available. Consult Factory for Price and Availability.

Job Name & Location	Submitted by	
For Most Current Info, Consult Factory or che	eck our website, <b>www.anemostat.com</b>	MAY 2014 BAMES PAGE 33



#### **DETAIL DRAWING**



Anemostat manufacturing dimensions  $\pm 1/32$ Actual dimensions are nominal and may vary based on component manufacturers tolerances.

#### STANDARD PRODUCT FEATURES

- MATERIAL: 20 GA. (1mm) Cold Rolled Steel.
  - INSTALLATION: Put long bent side of clip between door skins, then snap into place, fitting flush with the door cutout.
- PURPOSE: Prevents hollow metal door from collapsing when core burns away during a fire.
- DOOR THICKNESS: For 1 3/4" (44mm) Door only.
- USES: For use in Hollow Metal Door.
  - Replaces the need for reinforcing channel in all Anemostat Vision Frames and the FLDL-UL fusible link louver.

# HOLLOW METAL DOOR CLIP FIRE RATINGS

HM-CLIP

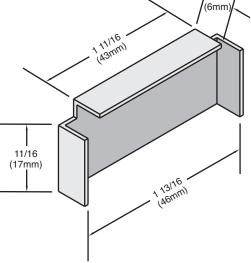




FOR USE WITH ANEMOSTAT PRODUCTS

1/4"





PLEASE NOTE: When using HM-CLIPS with LoPro<sup>™</sup> series vision frames extra caution should be taken to ensure door cut-out is exact - DO NOT OVERSIZE CUT-OUT!

#### **OPTIONAL FEATURES**

- No clips required for 100 sq.in. Anemostat Visible Lite Frames.
- For Lites over 100 sq.in. visible lite.
  - One HM-Clip required on cutout sides 30" (762mm) to 60" (1524mm) centered in side (minimum U.L. requirements).
  - Two HM-Clips required on cutout sides over 60" (1524mm),
  - equally spaced in side (minimum U.L. requirements).

#### FIRE RATINGS (w/ U.L. & W.H.I. classification markings) Positive Pressure

20/45/60/90 minutes listing approval from Underwriters Laboratory and Warnock Hersev for use on all Anemostat Vision Frames and the FLDL-UL Louver.

Job Name & Location	Submitted by